



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2020.0032.004

DVS ZERT GmbH hereby certifies that the welding company

NASH INDUSTRIES (I) Private Limited.
#102/ 103, 6th Main, Peenya Industrial Area,
3rd Cross, 3rd Phase
560058 Bengaluru, Karnataka
India

fulfills the requirements
for the scope according to

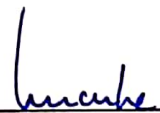
EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-07-12 until 2026-07-18

Düsseldorf, 2024-07-12
Place and date of issue

Lead auditor: DOSS


Dipl.-Ing. GURSCHKE
Head of certification body

DVS ZERT GmbH, Aachener Straße 172, 40223 Düsseldorf, Germany



Scope of the certificate

ZE-16083-01-00-EN15085-2020.0032.004

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1 1.1/8	t = 1.5 - 16 mm D ≥ 40 mm t = 4.5 - 15 mm	FW, BW FW, dissimilar material, t1=4,5 (1.1), t2=15 (8)
141	8	t = 1 - 12 mm D ≥ 14 mm	FW, BW
212	1.1, 8	t = 1.5 mm	FW, lap joint

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Narayanappa Somashekar, Level A

born: 1980-01-21

1st deputy(ies) of the responsible welding coordinator(s):

Prashant Keshava, Level B

born: 1995-11-28

Others deputies:

Ravikumar Hema, Level B
Nagesh Shreyank, Level C
Vinothkumar Sathiyavani, Level C

born: 1999-10-30
born: 1998-07-31
born: 1989-11-13

Remarks:

Register no.:

DVSZERT/15085/CL1/032/20/1A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

DVS ZERT GmbH, Aachener Straße 172, 40223 Düsseldorf, Germany

